

PERMANENT MAGNET DIPOLE FOR BESSYII+

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Permanent-magnet bending triplet as successor to a 30-kW injector-beamline high-current electro-dipole



Current B2PT which is a 1-m long 1.6-kA copper-coil 30-kW static C-shaped electro-dipole at end of transfer line upstream of injection septum.

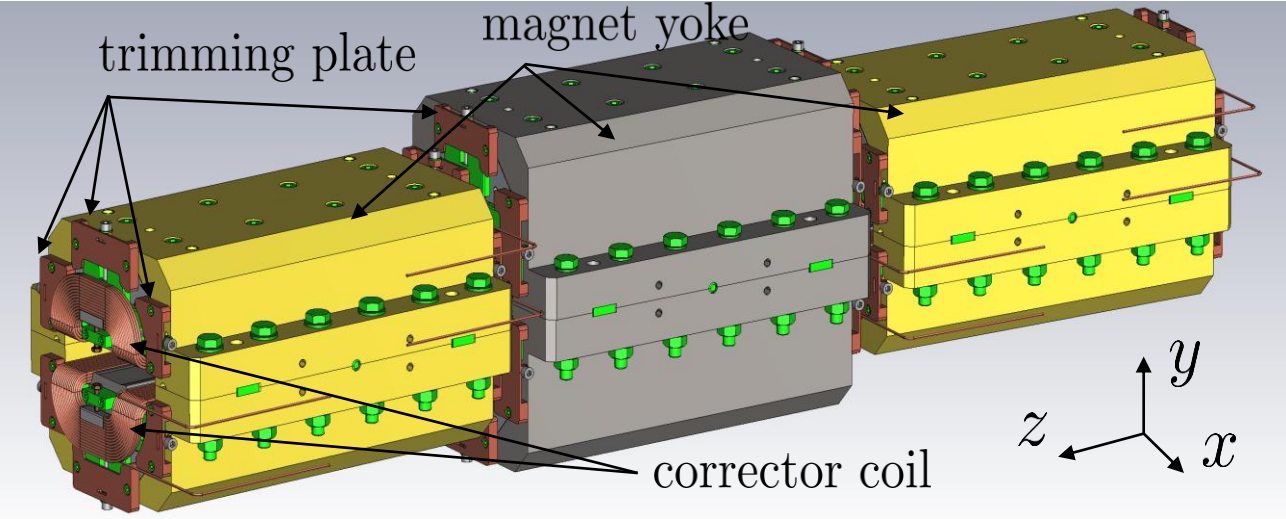
- Provides a field $B_y = 0.78$ T.
- Targeted for replacement by a PM concept in the framework of the BESSYII+ upgrade project.

Context and goal

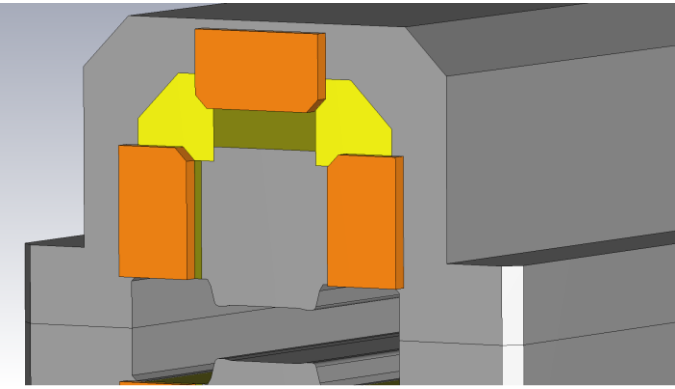
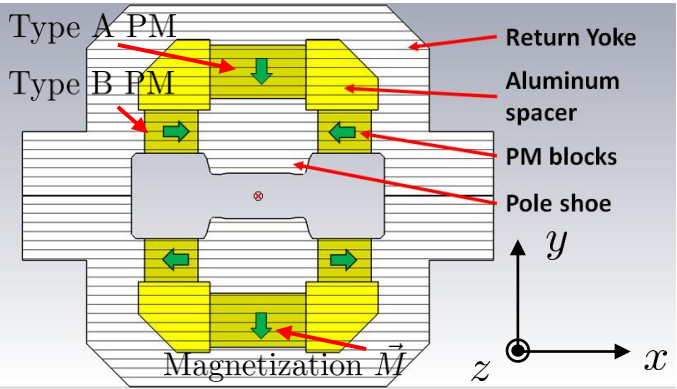
- **Reduction of overall power consumption (0.2 GWh yearly in energy)** of new facility for improved energy efficiency with enhanced magnet operation stability - **elimination of field ripple and vibration sources** (power supplies and cooling channels).
- **First PM-based accelerator magnet at BESSYII.** Further magnet projects planned (BESSYII+ upgrade acting as technology development project):
 - => PM bending magnets in BESSYII storage ring (homogeneous and longitudinal-gradient bend)
 - => 2.5-GeV 4th generation low-emittance BESSYIII.
- B2PT PM dipole triplet to provide **new bend angle of 7.82°** for 1.7-GeV e⁻ beam trajectory towards septum (reduced from 8.19° due to injection setup and septum optimizations).
- Optimization of triplet PM and geometry configuration for required beam trajectory taking into account technical capabilities for field tuning.

B2PT Dipole Magnet Triplet

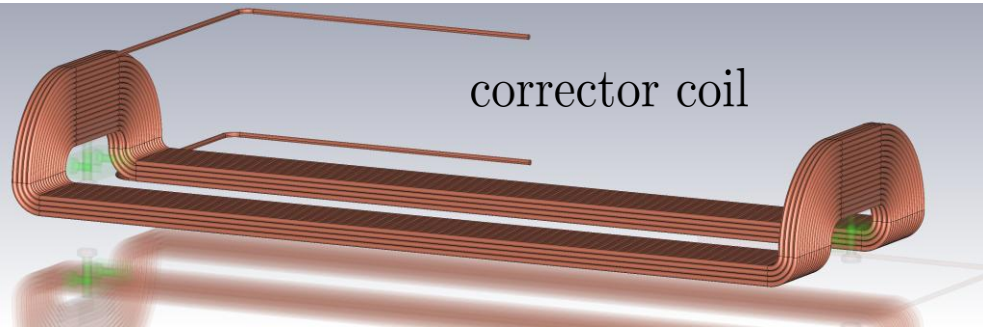
New longitudinally symmetric hybrid permanent-magnet triplet assembly B2PT of 3 separate dipole units, 2 identical outer ones and 1 stronger central one. Assembly started in April 2025.



Parameter	central dipole	outer dipoles
length $L_{z\ mag}$	300 mm	
width	220 mm	
height	238 mm	178 mm
pole aperture (gap)		
spacing d_{inn}	40 mm	
dipole angle ν		2.6°
dipole offset Δ	7 mm	
PM type A/B ratio	8/24	10/24
peak field $B_{y\ max}$	0.97 T	0.75 T

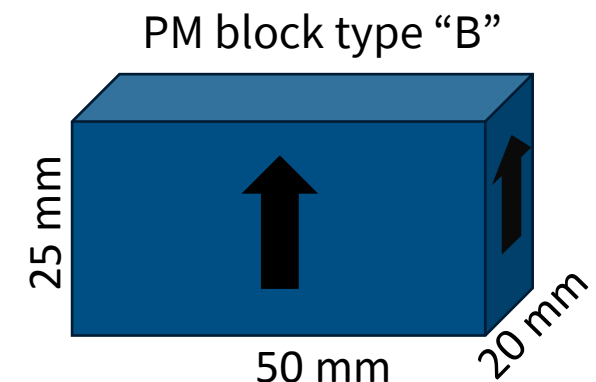
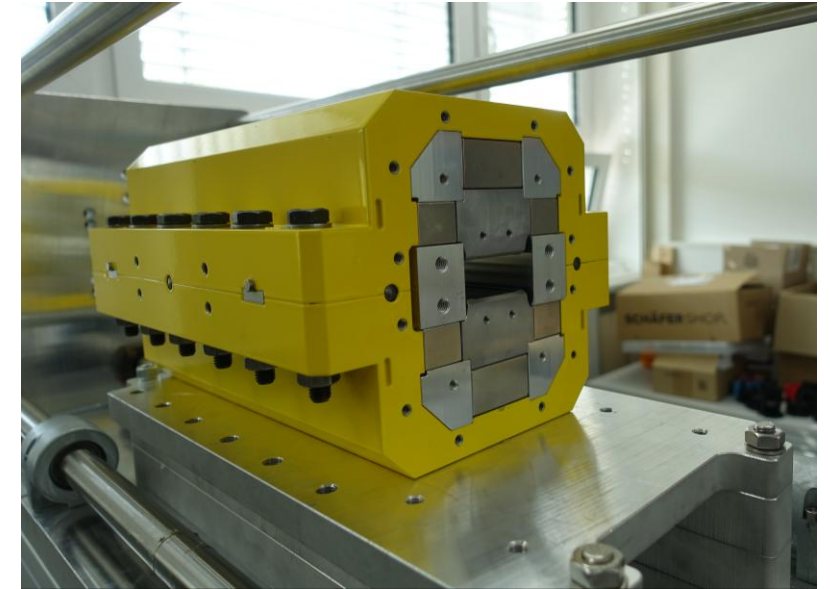


trimming plate (orange)



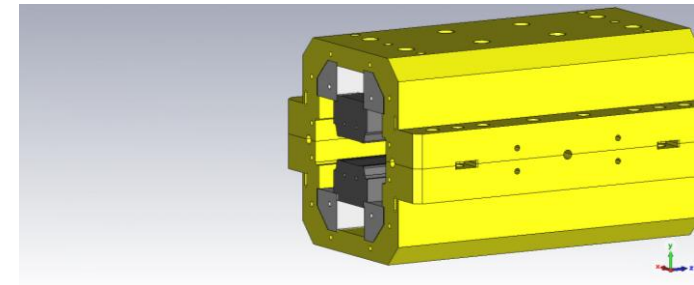
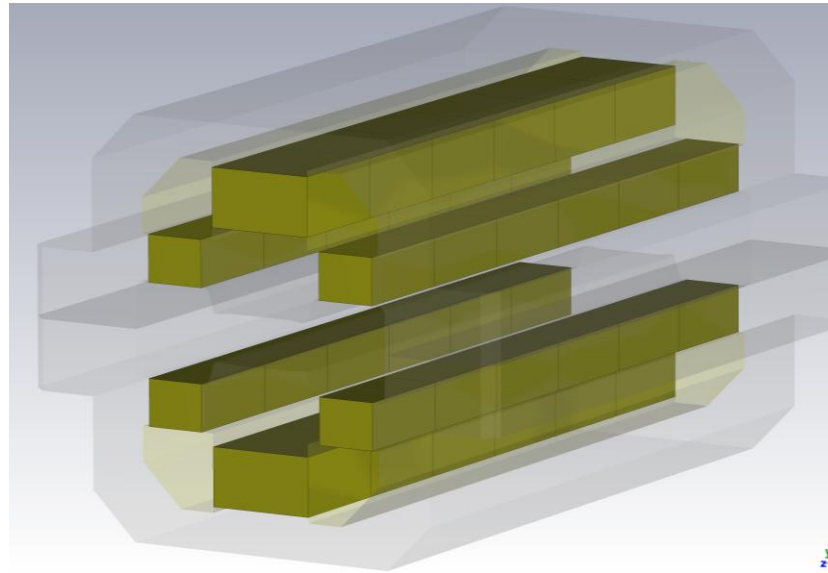
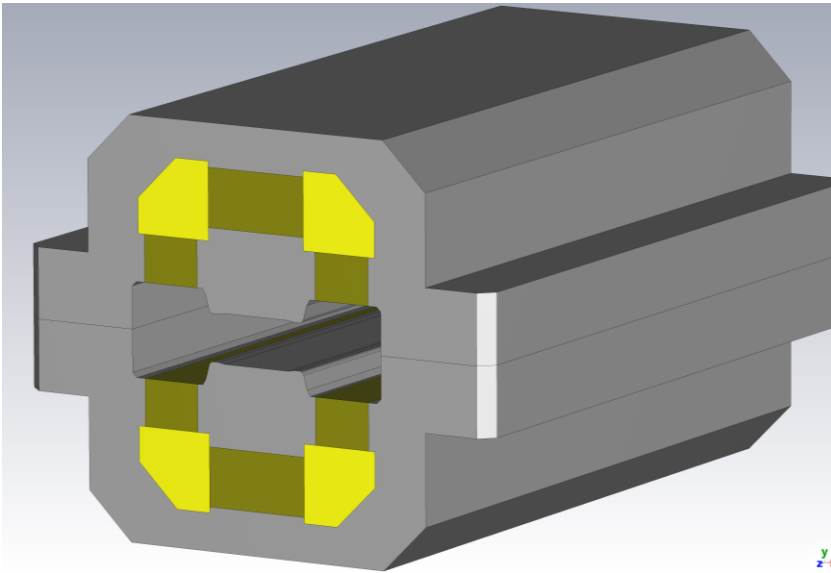
Triplet Design and Field Adjustment

- **Magnetic field driven by PM blocks** nested in symmetric steel structure
=> return yoke + pole pieces.
- 6 rows of permanent magnets in each dipole
=> possible total of 6 magnet blocks per row => **resulting maximum 36 magnets per dipole.**
- 2 types of PM blocks, "A": (length \times width \times height) 50 \times 45 \times 25 [mm] and "B" (50 \times 20 \times 25 [mm]).
- **NdFeB N42** PM material of remanent field $B_r = 1.3$ T along easy magnetization with linear relative permeability $\mu_r = 1.05$ used in CST magnetic simulations.
- \approx **2.6 % field variation** expected with **low-current** (≈ 2.5 A/mm²) **convection-cooled coils** on outer dipoles.
=> Total available triplet **field tuning range** $\theta_{tun} = d\theta_{max}/\theta_{trgt} \approx 5.6\%$.
- Additional **tuning with steel trimming plates**, 12 /dipole in 2 end groups of 6.
=> symmetric **adjustment for field tuning** $\approx \pm 3$ %
=> correction of differences among **PM-row average fluxes.**
- PM block positioning with dedicated **press-in tool**.

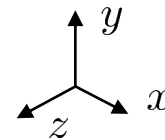
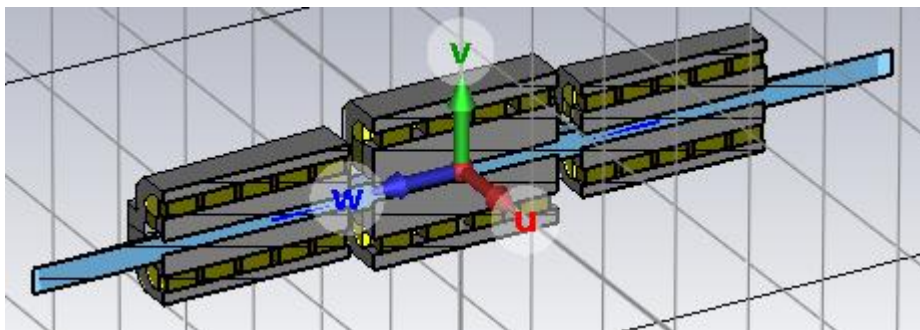


- PM blocks tested in Helmholtz Coil-Setup and Hall-Array.
- Costs of material, equipment and assembly tools amortized in 1.5 years of operation.

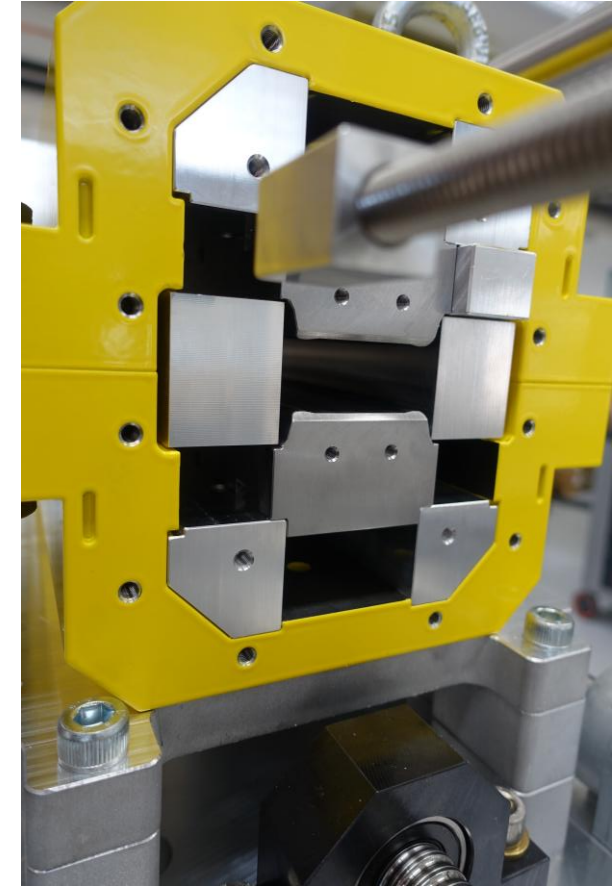
PM block row nesting in dipole yoke structure

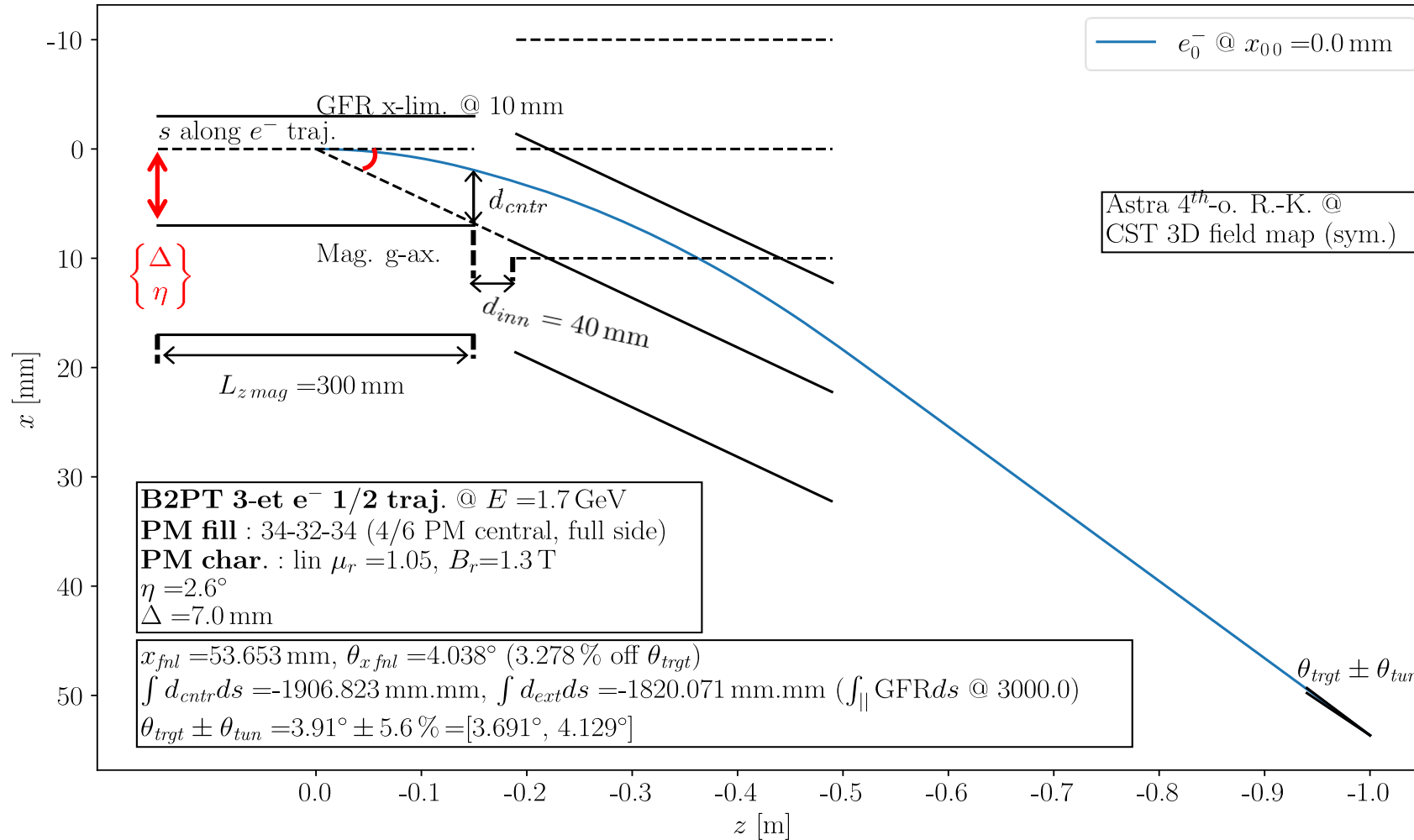


Courtesy: J. Völker



PM insertion in dipole (yellow) via mechanical press-in tool in real life.





Triplet PM fill patterns and geometries

=> outer-magnet angle η and
central-magnet horizontal offset Δ
for required bend angle $\theta_{x\ fnl}$.

Full 3D triplet field map

=> crosstalk regions + fringe fields
computed with CST magnetic solver
input in ASTRA Runge-Kutta single-
particle tracker for beam trajectory
calculation.

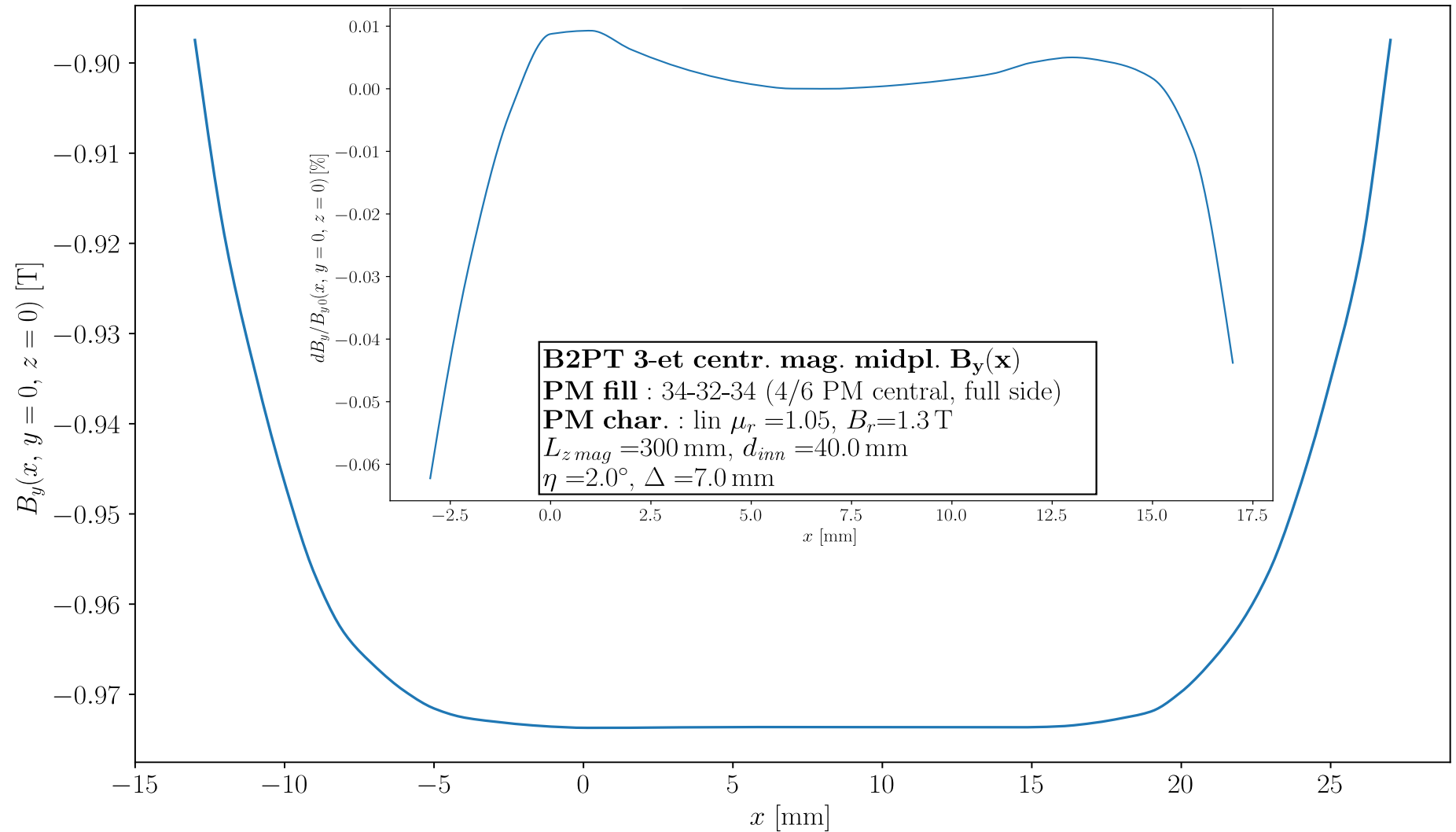
1.7 GeV electron symmetric half-trajectory from ASTRA for **34-32-34 PM block pattern** in triplet dipoles.

=> **3.28 % overbent trajectory in GFR (± 10 mm)** wrt to target half-angle of 3.91° .

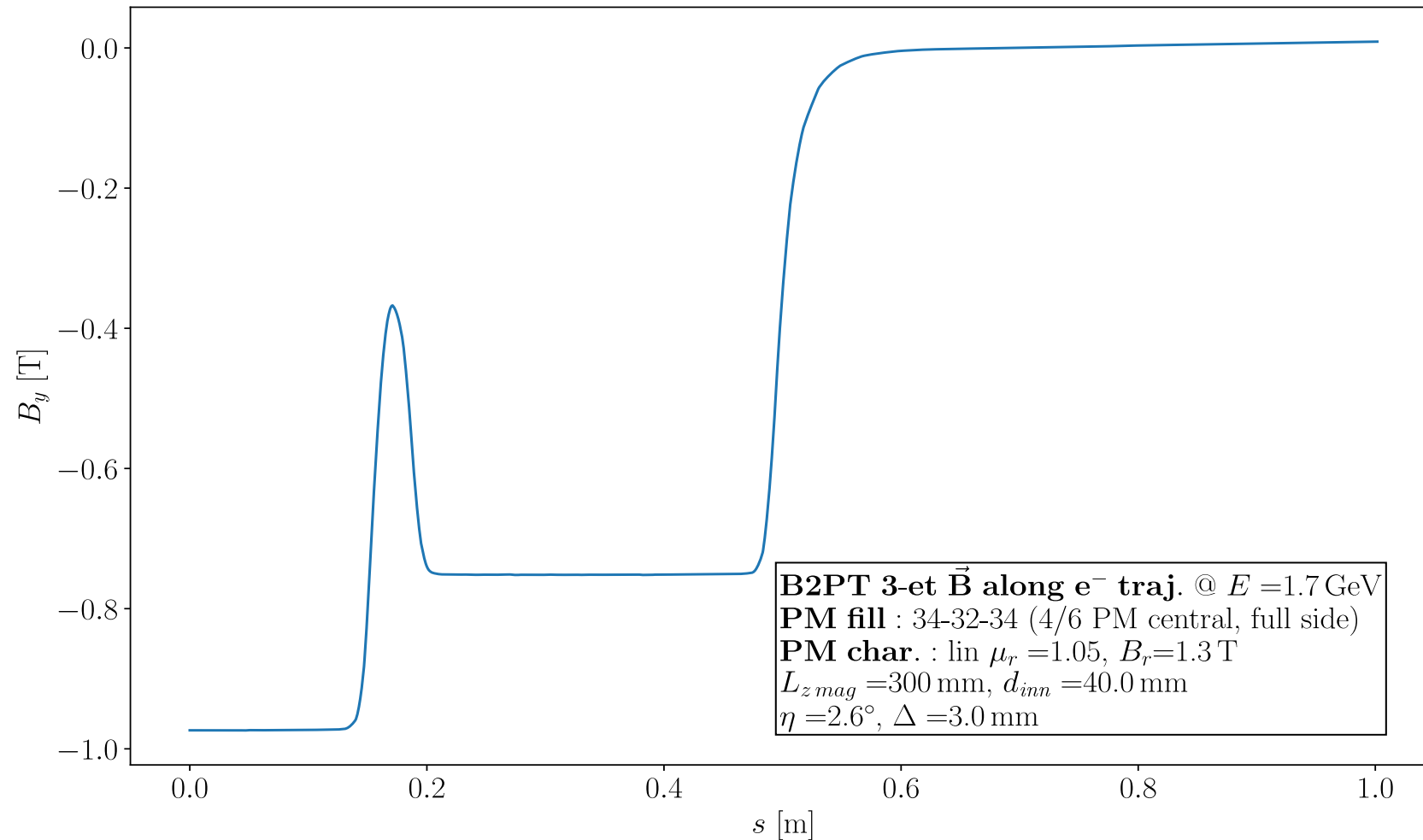
- **Technically down-tunable (trimmable)** to target value, largely with steel trimming plates.
- **Suitable for further optimization** of trajectory wrt to magnet axes
=> **initial beam offset x_0** used as free parameter for this.
- Relatively **reasonable use of PM blocks** wrt full fill 36-36-36
(2/4 Type A spared in outer/central dipole upper and bottom rows).

Horizontal field profile
 $B_y(x, y = 0, z = 0)$ in the
central magnet of the
triplet.

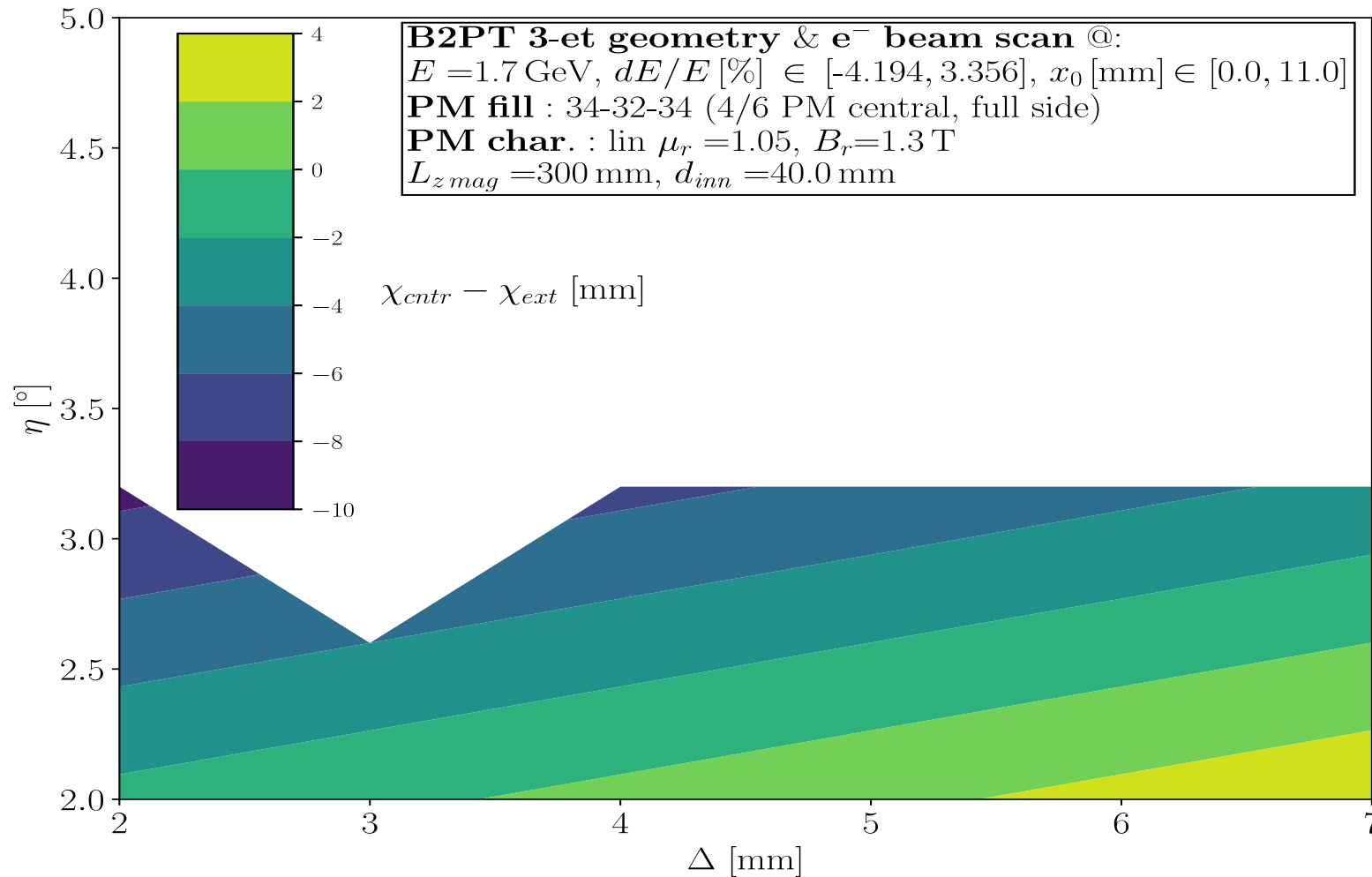
Field quality over GFR
(inset).



Typical triplet right-half field profile $B_y(s)$ along the beam trajectory through for a 34-32-34 PM filling pattern.



Zero-crossing difference $\chi_{\text{cntr}} - \chi_{\text{ext}}$ of beam offset integrals $\int d_{\text{cntr}} ds(x_0), \int d_{\text{ext}} ds(x_0)$ over triplet geometry space $[\Delta \in [2, 7] \text{ [mm]}] \times [\eta \in [2, 5] [^\circ]]$ with bend-angle error $\theta_{\text{off}} = (\theta_{\text{x fnl}} - \theta_{\text{trgt}})/\theta_{\text{trgt}}$ @ 1.7 GeV $\in [-4.19, 3.36] [\%]$.



$$\chi_{\text{cntr}} = x_0(\min(|\int d_{\text{cntr}} ds|))$$

$$\chi_{\text{ext}} = x_0(\min(|\int d_{\text{ext}} ds|))$$

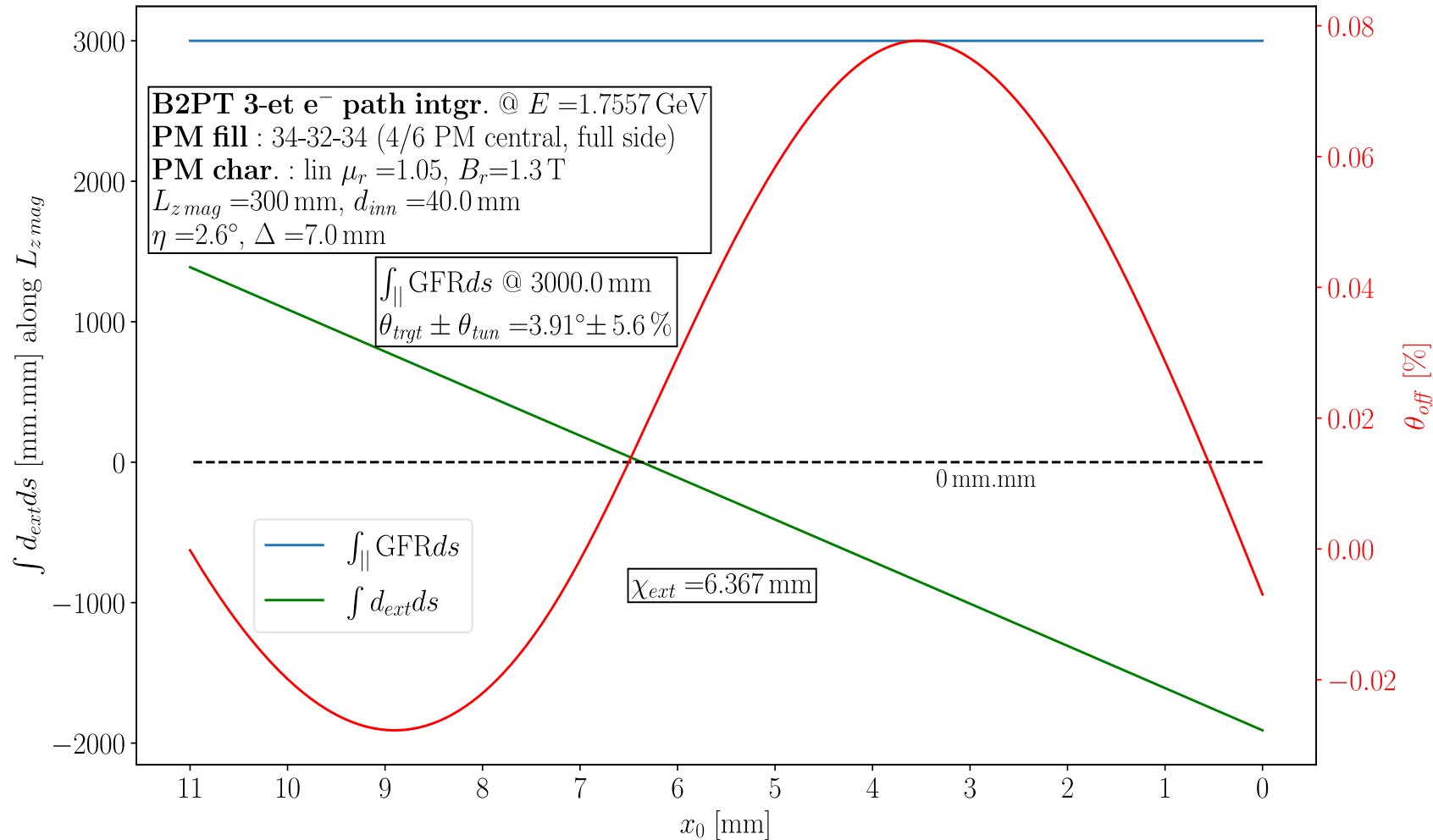
⇒ **In range of expected field tuning capacity.**

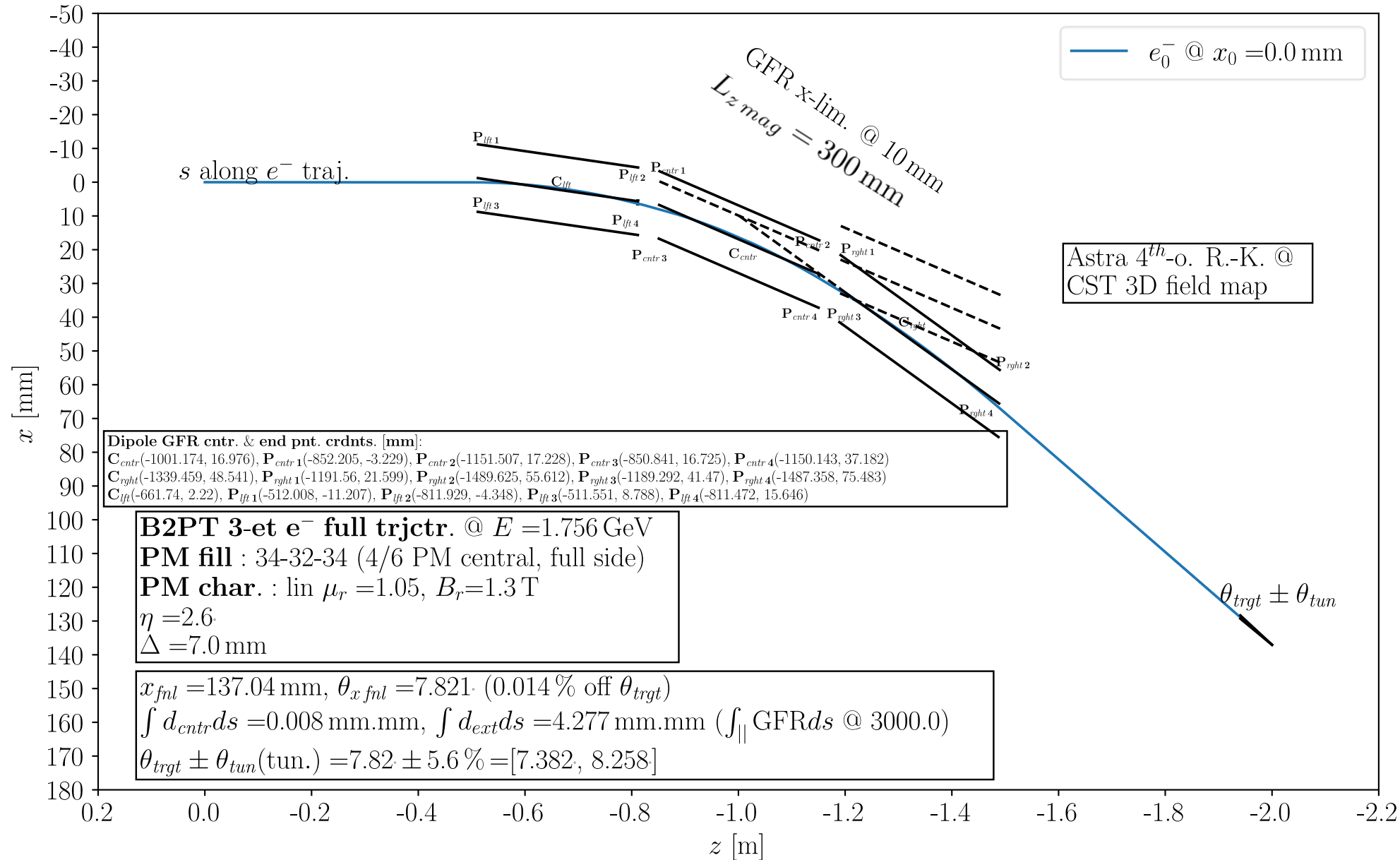
⇒ **Simultaneous minimization of offsets** $\int d_{\text{cntr}} ds(x_0), \int d_{\text{ext}} ds(x_0)$ following **prior beam energy adjustment** to nominal 1.7 GeV for BESSYII in ASTRA **equivalent to B_y tune for bend angle correction.**

Example of optimal initial beam offset (wrt nominal magnet axis @ $x = 0$) $\chi_{\text{ext}} = x_0(\min(|\int d_{\text{ext}} ds|)) \approx 6.37 \text{ mm}$
for **integral offset cancellation @ in outer dipole triplet setup** $\{\Delta = 7 \text{ mm}, \eta = 2.6^\circ\}$.

$\Rightarrow < 10 \text{ } \mu\text{m}$ difference wrt to equivalent χ_{cntr} in central dipole.

$$\theta_{\text{off}} = (\theta_{\text{x fnl}} - \theta_{\text{trgt}}) / \theta_{\text{trgt}}$$





**Full trajectory from
above steps + after
final triplet position
adjustment .**

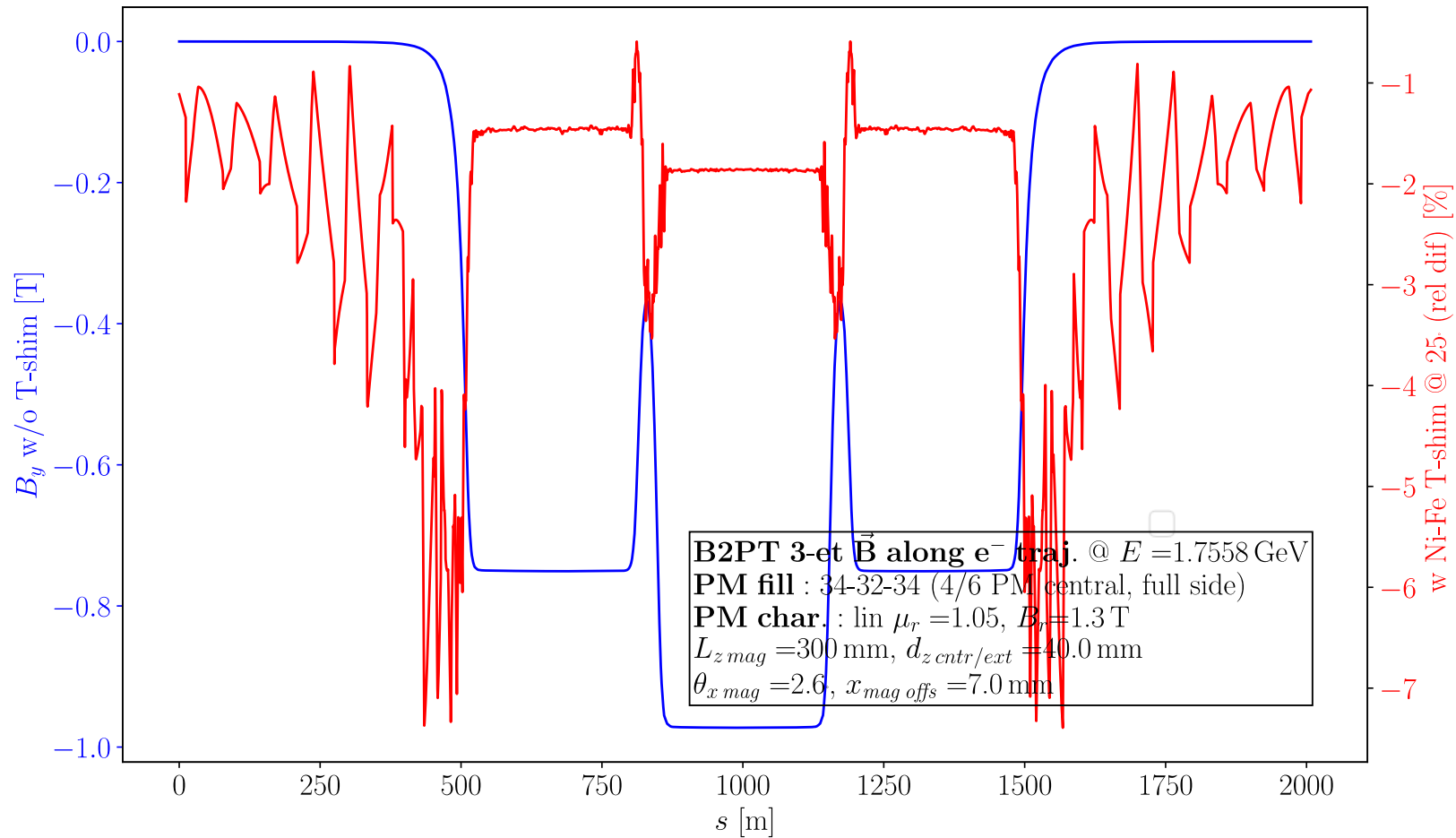
Conclusion - Outlook

- New B2PT PM dipole triplet studies build on previous investigations following BESSYII -> BESSYII+ injection setup modification.
- Investigated parameter set allowing to select convenient triplet geometries for fulfillment of new beam-bending angle requirement between booster and storage ring at end of BESSYII transfer line for BESSYII+ upgrades.
- Efficient use of permanent-magnet triplet dipole design in terms of PM fill pattern found.
- First PM-based magnet at BESSYII ready for follow-up full assembly with yokes and PM blocks delivered and individual dipole assembly tested – installation foreseen in 2026.
- Corrector coil production and tests started in house.
- Possibility to use NiFe thermal shims – effect on integrated triplet field during temperature excursion.

Acknowledgements

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Preliminary result for longitudinal triplet dipole field profile along beam trajectory $\mathbf{B}_y(\mathbf{s})$ with and without NiFe shims (pink in image)
 => relative effect @ RT.

